

FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY
CAMBRIDGE LIGHTS KS REGULAR SP
BRAND CODE-01420 (STD)

EFFECTIVE DATE: 02/19/96
STANDARD PRODUCTION

MACHINE TYPE : KDF-2

FILTER ROD LENGTH : 108.0 MM
FILTER CIRCUMFERENCE : 24.45 MM (LASER)
NUMBER UP : 4
PLUG LENGTH : 27.0 MM
ROD R.T.D. : 391 MM H2O (TOTAL ENCAP)
PLUG R.T.D. : 100 MM H2O

PLASTICIZER : TRIACETIN PZ 05-800-A
APPLICATION PERCENT : 8.00 % OF DRY WEIGHT
APPLICATION WEIGHT : 5.32 GRAMS/100 RODS 1.33 GRAMS/25 RODS

FILTER TOW : FT-777 #10 (EASTMAN) 05-777-E
: FT-777 #10 (CELANESE) 05-777-C

DENIER PER FILAMENT : 2.7
TOTAL DENIER : 35,000
CROSS SECTION : # 10

PLUG WRAP : 26.25MM X 6000M KC 45-M1 06-362-A

ANCHOR ADHESIVE : FULLER WB 3918 RL 61-066-A

GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE

LAP ADHESIVE : FULLER HM 8229CH 61-428-A

DRY WEIGHT : 66.52 GRAMS/100 RODS 16.63 GRAMS/25 RODS
DRY WEIGHT W/ GLUE : 66.76 GRAMS/100 RODS 16.69 GRAMS/25 RODS
WET WEIGHT W/ GLUE : 72.08 GRAMS/100 RODS 18.02 GRAMS/25 RODS

SAP CROSS REFERENCE #:

FILTER: B07670

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD
: CALCULATIONS

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 2/15/96
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APPROVED BY: Janice M Busc

SUPERCEDES SPECIFICATION DATED: 1/01/96

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